

## MN Series Paint Mixing Machine Maintenance Guide

Symptoms	Causation	Troubles Shooting
Motor does not work Or hard to transfer the load	No power supply	Check the socket and the power cord, make sure that there is power supply to the Control Box.
	Power plug loosed	Open the left side plate and mixing shelf, and connect the plug again.
	Miniature circuit breaker switched off	Switch on the miniature circuit breaker.
	Voltage is too low	Measure if the voltage is located within 220V $\pm 5\%$ ; If not, equip with a regulator n.
	Power adaptor is damaged.	Change a new adaptor and connect the power supply.
	Motor is damaged	Remove the damaged motor, install a new one, and connect to the socket.
	Emergency Stop Button is power off	Turn the Emergency Stop Button clockwise, and it will be powered on.
Motor works but mixing shelves doesn't work	The main shelf connecting shaft is off	Open the mixing shelf, check whether all the shelf connecting shafts is well installed in place. If not,adjust it.

**⚠ All maintenance work must be done after both machine halt and power supply disconnected. NO maintenance without disconnect power supply or during working.**